



3405 REGULAR

No. JTS-003

Revision: 001

DESCRIPTION

3405 Regular Hot Applied Sealant is formulated with selected asphaltic resins, synthetic polymeric rubber, plasticizers, stabilizers, and a blend of organic reinforcing fillers.

This economical material is a hot applied, one part sealant that provides excellent results under extremely varying conditions. # 3405 Regular is the perfect joint and crack sealant for many applications.

- Superior bonding characteristics
- High resiliency and weather resistance
- Excellent results throughout freeze and thaw cycles

SPECIFICATIONS

- ASTM D-6690, Type I, II & III
- ASTM D-3405
- AASHTO M-301
- FAA P-605
- FED SPEC SS-S-1401

TYPICAL PROPERTIES

Recommended Pour Temperature	370 °F
Maximum Heating Temperature	390 °F
Recommended Extended Heating	6 Hours
Resilience	60 % min.
Penetration (150gr/5 sec.)	90 max.
Flow at 140 °F	3 mm max.
Softening Point °F	176 °F min.
Bond - -20°F/50% Ext.	Passes 3 cycles
Asphalt Compatibility	Compatible

USE AND APPLICATIONS

3405 Regular is recommended for sealing of joints and cracks in concrete and asphaltic pavements and parking lots. It is designed for use in sealing expansion and contraction joints as well as random cracks.

- Roadways •Parking Lot •Airport Runways

FEATURES AND BENEFITS

- Premium quality joint and crack sealing compound for concrete and asphaltic pavements.
- Actually prolongs the pavement service life.
- Seals cracks and joints from water penetration.

EQUIPMENT

Use an agitated oil-jacketed unit that has separate temperature gauges for both the sealant and the heat transfer fluid. Take the 30 lb. plastic bag of sealant and load into the kettle one at a time. Melt only enough material for the day's activities. Once melted, additional material can be added as needed. Material can be safely reheated within the sealants service life.

NOTE: Prolonged heating of the sealant above the maximum safe heating temperature may cause it to gel in the kettle.

JOINT PREPARATIONS

To facilitate proper adhesion, the joint or crack should be dry and clear of any dirt, dust or other contaminants. Substrate and ambient temperatures must be 40°F or above. Proper sizing of the joint will cause the maximum extension/compression to not exceed 50% of the width. Joints or random cracks of ¼" or less are difficult to properly clean prior to applying the sealant.

SERVICE LIFE

The service life ("pot-life") at application temperatures is approximately 12 hours. Adding fresh material to the melter as sealant is being used will extend the service life. Material that has been overheated can thicken and gel in the melter. Any material that has exceeded the service life should be removed from the melter and discarded.

COVERAGE

Width	Depth	Pounds/100 lineal feet
3/8"	3/8"	6.9
3/8"	1/2"	9.3
1/2"	1/2"	12.3
1/2"	1"	24.7
3/4"	1/2"	18.6
3/4"	3/4"	27.8

PACKAGING

60# CARTON (2 SPLIT 30# CUBES)
36 CARTONS PER PALLET